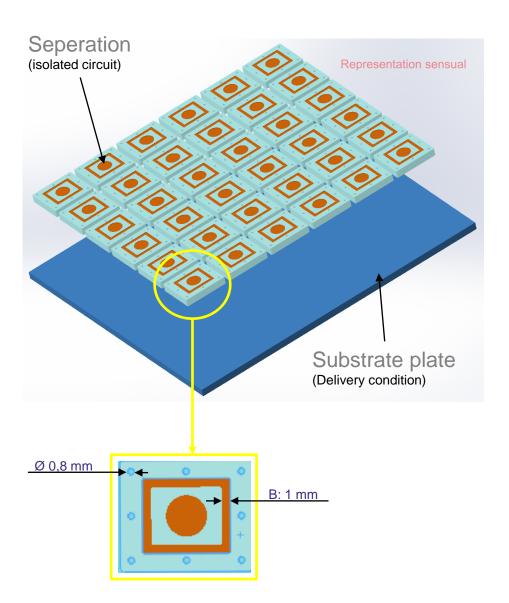
## $M_{achining of LTCC}$ Green ceramics (speration)





## **Working steps:**

- Goods receipt
- Measuring in
- Milling
- Separation
- process-accompanying measurement
- Final check
- Shipping

## **Benefits:**

- High accuracy (tolerance 50 µm)
- High reproducibility
- Force-free stretching with a vacuum table
- Maximum degree of freedom due to 5-axis machining
- Separate extraction for materials containing lead
- Maximum flexibility for geometric adjustments

## **Manufacturing process for GreenTabe:**

- Milling / Turning
- Waterjet cutting